

# Work Order ID 62740

October 7, 2010 9:10:06 AM

*Ship today DFW*



Page 1

Item ID: AS350-92-27

Accept



Setup Start



Revision ID:

Stop



Item Name: BUSHING

Start Date: 10/07/10 Start Qty: 4.00



Cust Item ID:

Required Date: 10/07/10 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan: *✓*

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

101

0.00

*10.10.7*

*4*



Lathe Conv

Memo

0.00

Conventional Lathe

110

QC2- Inspect parts off machine FAI/FAIB

0.00

*10.10.7*

*4*



QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

*10.10.7*

*4*



QC

Memo

0.00

Quality Control

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Page 2

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Setup Start



Revision ID:

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Item Name: BUSHING

Start Date: 10/07/10 Start Qty: 4.00



Cust Item ID:

Required Date: 10/07/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: WIP

0.00



Packaging

Memo

0.00

Packaging

10/10/10 SP42

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/07

MF 10-10-07

# Picklist Print

October 7, 2010 9:10:05 AM

Page 1

Work Order ID: 62740

Parent Item: AS350-92-27

Parent Item Name: BUSHING



Start Date: 10/07/10

Required Date: 10/07/10

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev: A New Issue 06-02-15 JLM

IPP Rev: B Now on Doosan Lathe 09-01-16 JLM Verified By: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M4130NT0.375W.065

Purchased

No

f

13.5000

0.05

0.2



*Handwritten: 10.10.7*

4130 tube .375 x .065W

Location

Loc Qty

Loc Code

MAT30

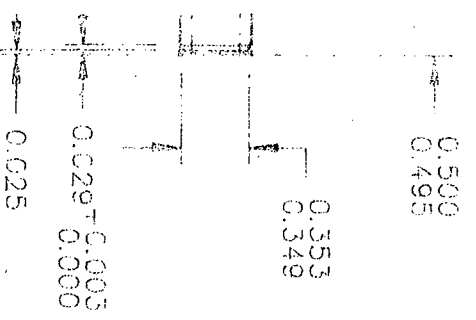
13.5

103433

13.5

*Handwritten: 339*





*Handwritten signature/initials*

# BUSHING

APPROVALS		DATE
DRAWN: E. BURGOIN		26 NOV 92
CHECKED:		
STRESS:		
EIGHT TEST		
<b>AERO DESIGN LTD.</b> 1055 McTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G8		
<b>EAGLE COPTERS LTD.</b> 808 McTAVISH RD. N.E. CALGARY, ALBERTA T2E 7G8		
AS350 & AS355 CARGO BASKET BUSHING		
SIZE: B	QTY: 1	REF: AS350-9227

*Handwritten note: 04729*

DIMENSIONS ARE IN INCHES  
 TOLERANCES ON:  
 ANGLES  
 71/27

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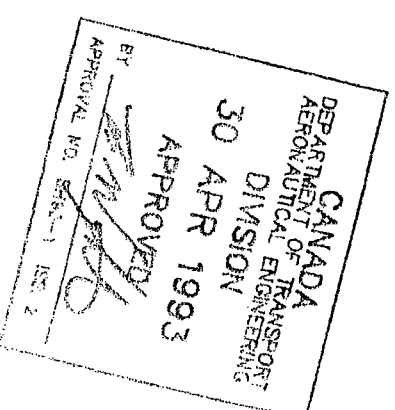
#### NOTES

1. BUSHING IS SYMMETRICAL ABOUT MID-POINT.  
O-RING GROOVE REQUIRED ON BOTH ENDS.

07740  
62740

0374  
0375

(2)



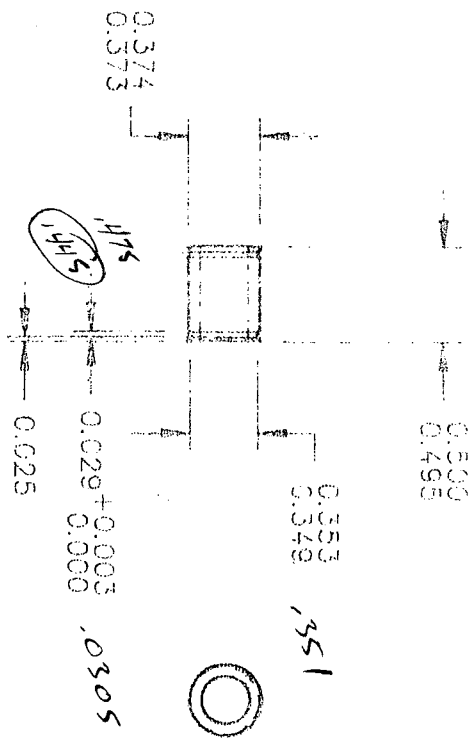
1. ALL DIMENSIONS ARE IN INCHES  
 2. ALL DIMENSIONS ARE TO BE SHOWN TO TWO DECIMALS, UNLESS OTHERWISE SPECIFIED  
 3. THE PART IS TO BE MADE TO THE BEST OF THE MATERIAL AVAILABLE

1. ALL DIMENSIONS ARE TO BE SHOWN TO TWO DECIMALS, UNLESS OTHERWISE SPECIFIED  
 2. THE PART IS TO BE MADE TO THE BEST OF THE MATERIAL AVAILABLE

PART NO.	ITEM	DESCRIPTION	MATERIAL	DATE
43350-001	01	BUSHING	ALUMINUM	11/27/92

ID-POINT.  
 1 ENDS.

*002240*



(27)

BUSHING

CANADA  
 DEPARTMENT OF TRANSPORT  
 AERONAUTICAL ENGINEERING  
 DIVISION  
 30 APR 1993  
 APPROVED  
 BY *[Signature]*  
 APPROVAL NO. 54411 ISS. 2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:	APPROVALS	DATE
DECIMALS	DRAWN: E. BURTON	26 NOV 92
FRACTIONS	CHECKED:	
ANGLES	STRESS:	
7°/27	FLIGHT TEST:	
SCALE		
DATE		